

**Section 1: Identification of the substance/mixture and of the company/undertaking**

**1.1. Product identifier**

**Product name:** REFRIGERANT R452A  
**Synonyms:** OPTEON XP44  
SOLSTICE R452A

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

**1.3. Details of the supplier of the safety data sheet**

**Company name:** National Refrigerants Ltd  
4 Watling Close  
Sketchley Meadows Business Park  
Hinckley  
Leicestershire  
LE10 3EZ  
United Kingdom  
**Tel:** 01455 630790  
**Fax:** 01455 630791  
**Email:** [sds@nationalref.com](mailto:sds@nationalref.com)

**1.4. Emergency telephone number**

**Emergency tel:** Carechem24 +44 (0)1865 407333

**Section 2: Hazards identification**

**2.1. Classification of the substance or mixture**

**Classification under CLP:** Press. Gas: H280

**Most important adverse effects:** Contains gas under pressure; may explode if heated.

**2.2. Label elements**

**Label elements:**

**Hazard statements:** H280: Contains gas under pressure; may explode if heated.

**Hazard pictograms:** GHS04: Gas cylinder



**Signal words:** Warning

**Precautionary statements:** P410+403: Protect from sunlight. Store in a well-ventilated place.

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## 2.3. Other hazards

**PBT:** This product is not identified as a PBT/vPvB substance.

## Section 3: Composition/information on ingredients

### 3.2. Mixtures

#### Hazardous ingredients:

PENTAFLUOROETHANE - REACH registered number(s): 01-2119485636-25

EINECS	CAS	PBT / WEL	CLP Classification	Percent
206-557-8	354-33-6	Substance with a Community workplace exposure limit.	Press. Gas: H280	50-70%

2,3,3,3-TETRAFLUOROPROP-1-EN - REACH registered number(s): 01-0000019665-61

-	754-12-1	Substance with a Community workplace exposure limit.	Flam. Gas 1: H220; Press. Gas: H280	10-30%
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DIFLUOROMETHANE

200-839-4	75-10-5	Substance with a Community workplace exposure limit.	Flam. Gas 1: H220; Press. Gas: H280	10-30%
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## Section 4: First aid measures

### 4.1. Description of first aid measures

**Skin contact:** Remove all contaminated clothes and footwear immediately unless stuck to skin. Drench the affected skin with running water for 10 minutes or longer if substance is still on skin. Do not use hot water. If frostbite has occurred call a physician.

**Eye contact:** Bathe the eye with running water for 15 minutes. Consult a doctor.

**Ingestion:** Not applicable.

**Inhalation:** Remove casualty from exposure ensuring one's own safety whilst doing so. If unconscious, check for breathing and apply artificial respiration if necessary. Consult a doctor.

### 4.2. Most important symptoms and effects, both acute and delayed

**Skin contact:** There may be redness or whiteness of the skin in the area of exposure. Frost-bite may occur causing the affected area to become white and numb.

**Eye contact:** There may be pain and redness. Corneal burns may occur. May cause permanent damage.

**Ingestion:** Not applicable.

**Inhalation:** There may be a feeling of tightness in the chest with shortness of breath. Drowsiness or mental confusion may occur. There may be loss of consciousness. Breathing may stop.

### 4.3. Indication of any immediate medical attention and special treatment needed

**Immediate / special treatment:** Do not give drugs from adrenaline-ephedrine group.

## Section 5: Fire-fighting measures

[cont...]

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## 5.1. Extinguishing media

**Extinguishing media:** Suitable extinguishing media for the surrounding fire should be used. Alcohol resistant foam. Water spray. Carbon dioxide. Dry chemical powder. Use water spray to cool containers.

## 5.2. Special hazards arising from the substance or mixture

**Exposure hazards:** Non flammable gas. Pressure build up. Fire or intense heat may cause violent rupture of packages. In combustion emits toxic fumes.

## 5.3. Advice for fire-fighters

**Advice for fire-fighters:** Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

## Section 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions:** If outside keep bystanders upwind and away from danger point. Ventilate the area, especially low or enclosed places where heavy vapours might collect. Refer to section 8 of SDS for personal protection details.

### 6.2. Environmental precautions

**Environmental precautions:** Should not be released into the environment. Stop release if safe to do so. Prevent from entering sewers, basements and work pits, or any place where the accumulation can be dangerous.

### 6.3. Methods and material for containment and cleaning up

**Clean-up procedures:** Do not use equipment in clean-up procedure which may produce sparks. Material evaporates. Ventilate the area, especially low or enclosed places where heavy vapours might collect.

### 6.4. Reference to other sections

**Reference to other sections:** Refer to section 8 of SDS.

## Section 7: Handling and storage

### 7.1. Precautions for safe handling

**Handling requirements:** Ensure there is sufficient ventilation of the area. Avoid the formation or spread of mists in the air.

### 7.2. Conditions for safe storage, including any incompatibilities

**Storage conditions:** Store in a cool, well ventilated area. Store at a temperature not exceeding 45°C. Keep container tightly closed.

**Suitable packaging:** Must only be kept in original packaging.

### 7.3. Specific end use(s)

**Specific end use(s):** No data available.

[cont...]

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## Section 8: Exposure controls/personal protection

### 8.1. Control parameters

**Hazardous ingredients:**

**PENTAFLUOROETHANE**

**Workplace exposure limits:**

**Respirable dust**

State	8 hour TWA	15 min. STEL	8 hour TWA	15 min. STEL
EU	1000 ppm	-	-	-

**2,3,3,3-TETRAFLUOROPROP-1-EN**

EU	500 ppm	-	-	-
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**DIFLUOROMETHANE**

UK	1000 ppm	-	-	-
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### DNEL/PNEC Values

**Hazardous ingredients:**

**PENTAFLUOROETHANE**

Type	Exposure	Value	Population	Effect
DNEL	Inhalation	16444 mg/m3	Workers	Systemic
DNEL	Inhalation	1753 mg/m3	Consumers	Systemic
PNEC	Fresh water	0.1 mg/l	-	-
PNEC	Fresh water sediments	0.6 mg/kg	-	-

**2,3,3,3-TETRAFLUOROPROP-1-EN**

Type	Exposure	Value	Population	Effect
DNEL	Inhalation	273 mg/m3	Workers	-
PNEC	Fresh water	> 0.1 mg/l	-	-
PNEC	Marine water	> 0.01 mg/l	-	-
PNEC	Fresh water sediments	> 1.77 mg/kg	-	-
PNEC	Soil (agricultural)	> 1.54 mg/kg	-	-

**DIFLUOROMETHANE**

Type	Exposure	Value	Population	Effect
DNEL	Inhalation (developmental tox)	16444 mg/m3	Workers	Systemic
DNEL	Inhalation (developmental tox)	1753 mg/m3	Consumers	Systemic

### 8.2. Exposure controls

**Engineering measures:** Ensure there is sufficient ventilation of the area.

**Respiratory protection:** Vapours are heavier than air and can cause suffocation by reducing the oxygen available for breathing. Respiratory protection complying with EN 137 Self-contained breathing apparatus must be available in case of emergency.

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**Hand protection:** Protective gloves. Material: Leather gloves. The suitability for a specific workplace should be discussed with the producers of the protective gloves. Material: Low temperature resistant gloves.

**Eye protection:** Safety glasses with side-shields. Safety goggles. Face-shield. Ensure eye bath is to hand.

**Skin protection:** Protective clothing.

**Environmental:** Gas escapes to be kept to the minimum by engineering processes and operating methods.

## Section 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**State:** Liquified gas

**Colour:** Colourless

**Odour:** Characteristic odour

**Boiling point/range°C:** <-47

**Flammability limits %: lower:** Not applicable.

**upper:** Not applicable.

**Flash point°C:** Not applicable.

**Vapour pressure:** 13159 hPa at 25oC

**Relative density:** 1.13 at 25oC

### 9.2. Other information

**Other information:** No data available.

## Section 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity:** Stable under recommended transport or storage conditions.

### 10.2. Chemical stability

**Chemical stability:** Stable under normal conditions. Stable at room temperature.

### 10.3. Possibility of hazardous reactions

**Hazardous reactions:** Hazardous reactions will not occur under normal transport or storage conditions.  
Decomposition may occur on exposure to conditions or materials listed below.

### 10.4. Conditions to avoid

**Conditions to avoid:** Heat. Hot surfaces. Sources of ignition. Flames.

### 10.5. Incompatible materials

**Materials to avoid:** Strong bases. Finely powdered metals. Strong oxidising agents.

### 10.6. Hazardous decomposition products

**Haz. decomp. products:** In combustion emits toxic fumes of hydrogen fluoride.

## Section 11: Toxicological information

### 11.1. Information on toxicological effects

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## Hazardous ingredients:

### PENTAFLUOROETHANE

GASES	RAT	4H LC50	800000	ppmV
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### 2,3,3,3-TETRAFLUOROPROP-1-EN

GASES	RAT	4H LC50	> 400000	ppmV
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### DIFLUOROMETHANE

GASES	RAT	LD50	520000	ppmV
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**Toxicity values:** No data available.

## Symptoms / routes of exposure

**Skin contact:** There may be redness or whiteness of the skin in the area of exposure. Frost-bite may occur causing the affected area to become white and numb.

**Eye contact:** There may be pain and redness. Corneal burns may occur. May cause permanent damage.

**Ingestion:** Not applicable.

**Inhalation:** There may be a feeling of tightness in the chest with shortness of breath. Drowsiness or mental confusion may occur. There may be loss of consciousness. Breathing may stop.

## Section 12: Ecological information

### 12.1. Toxicity

#### Hazardous ingredients:

##### 2,3,3,3-TETRAFLUOROPROP-1-EN

ALGAE	96H LC50	> 100	mg/l
Daphnia magna	48H EC50	> 83	mg/l
FISH	96H ErC50	>197	mg/l

##### DIFLUOROMETHANE

ALGAE	96H ErC50	142	mg/l
Daphnia magna	48H EC50	652	mg/l
FISH	96H LC50	1.057	mg/l

### 12.2. Persistence and degradability

**Persistence and degradability:** Biodegradable.

### 12.3. Bioaccumulative potential

**Bioaccumulative potential:** No bioaccumulation potential.

### 12.4. Mobility in soil

**Mobility:** Readily absorbed into soil.

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## 12.5. Results of PBT and vPvB assessment

**PBT identification:** This product is not identified as a PBT/vPvB substance.

## 12.6. Other adverse effects

**Other adverse effects:** Ozone Depletion Potential (ODP): 0 (R11 = 1) R452A Global Warming Potential (GWP) = 2141 (CO<sub>2</sub>=1)

## Section 13: Disposal considerations

### 13.1. Waste treatment methods

**Disposal operations:** Product evaporates.

**Recovery operations:** Consult manufacturer or supplier for information regarding recovery and recycling of the product. If recovery is not possible, incinerate at a licenced instalation.

**Disposal of packaging:** Return to supplier.

**NB:** The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

## Section 14: Transport information

### 14.1. UN number

**UN number:** UN1078

### 14.2. UN proper shipping name

**Shipping name:** REFRIGERANT GAS, N.O.S.  
(PENTAFLUROETHANE; 2,3,3,3-TETRAFLUOROPROP-1-EN)

### 14.3. Transport hazard class(es)

**Transport class:** 2

### 14.4. Packing group

### 14.5. Environmental hazards

**Environmentally hazardous:** No

**Marine pollutant:** No

### 14.6. Special precautions for user

**Special precautions:** No special precautions.

**Tunnel code:** C/E

**Transport category:** 3

## Section 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

**Specific regulations:** Not applicable.

### 15.2. Chemical Safety Assessment

**Chemical safety assessment:** A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

[cont...]

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## Section 16: Other information

### Other information

**Other information:** This safety data sheet is prepared in accordance with Commission Regulation (EU) No 2015/830.

\* indicates text in the SDS which has changed since the last revision.

**Phrases used in s.2 and s.3:** H220: Extremely flammable gas.

H280: Contains gas under pressure; may explode if heated.

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