SAFETY DATA SHEET
REFRIGERANT R1270

SECTION 1: IDENTIFICATION OF THE SUBSTANCE / PREPARATION AND OF THE COMPANY / UNDERTAKING

1.1. Product Identifier

Product name: REFRIGERANT R1270 (REFRIGERANT GRADE PROPYLENE)
EC Number: 204-062-1
REACH Registration Number: Registration deadline not expired
CAS Number: 115-07-1

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use: Refrigeration – Industrial and professional use only. Perform risk assessment prior to use.

1.3. Details of the supplier of the safety data sheet

Company name: National Refrigerants Ltd.
4 Watling Close
Sketchley Meadows Business Park
Hinckley LE10 3EZ
Tel: +44(0)1455 630790
Fax: +44(0) 1455 630791
Email: sds@nationalref.com

1.4. Emergency telephone number

Emergency Tel: +44(0) 1865 407333

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance of mixture

Hazard Class & Category Code: Physical Hazards:
Regulation (EC) No. 1272/2008 Flammable gases – Category 1 – Danger (H220)
(CLIP) Gases under pressure – Liquefied gas – Warning (H280)
Classification EC67/548 or F+; R12
EC199/45

2.2. Label elements

Regulation (EC) No. 1272/2008 Hazard Pictogram(s)

<table>
<thead>
<tr>
<th>Pictogram</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>GHS02</td>
<td></td>
</tr>
<tr>
<td>GHS04</td>
<td></td>
</tr>
</tbody>
</table>

Signal Word: Danger

Hazard Statements: H220: Extremely Flammable Gas
H280: Contains gas under pressure; may explode if heated.

Precautionary Statements
Response: P337: Leaking gas fire: Do not extinguish unless leak can be stopped safely.
P381: Eliminate all ignition sources if safe to do so.
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Revision Date: 26.06.2013

Storage: P403: Store in a well ventilated place.

Directives 67/458/EEC or 1999/45/EC:

Symbol(s) F+: Extremely Flammable

R Phrases: R12: Extremely Flammable

S Phrases: S9: Keep container in a well-ventilated place.
S16: Keep away from sources of ignition.

2.3. Other hazards

None

SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS

3.1. Substances

Hazardous Ingredients: Propylene
Chemical Formula CH\(_2=CH-CH_3\)

<table>
<thead>
<tr>
<th>EINECS</th>
<th>CAS</th>
<th>CHIP Classification</th>
<th>CLP Classification</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>204-062-1</td>
<td>115-07-1</td>
<td>F+: R12</td>
<td>GHS02;GHS04 H220;H280 P210 P337 P381 P403</td>
<td>100%</td>
</tr>
</tbody>
</table>

Contains no other components or impurities which will influence the classification of the product.
Listed in Annex IV/V REACH, exempted from registration.
Full text of R phrases and H & P statements see section 16.

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

The first aid advice given for skin contact, eye contact and ingestion is applicable following exposure to the liquid or spray. Also see section 11.

Skin contact: Thaw affected areas with water. Remove contaminated clothing.
Caution: Clothing may adhere to the skin in the case of freeze burns.
After contact with skin, wash immediately with plenty of water. If irritation or blistering occurs, obtain medical attention.

Eye contact: Immediately irrigate with eyewash solution or clean water, holding the eyelids apart for at least 15 minutes. Obtain immediate medical attention.

Ingestion: Unlikely route of exposure. Do not induce vomiting. Provided the patient is conscious, wash out mouth with water and give 200 -300 ml (half a pint) water to drink. Obtain immediate medical attention.

SECTION 5: FIRE-FIGHTING MEASURES

Specific Hazard: Exposure to fire may cause containers to rupture/explode.

5.1. Extinguishing media
Extinguishing media: Do not extinguish a leaking gas flame unless absolutely necessary. Spontaneous/explosive re-ignition may occur. Extinguish any other fire.
All known extinguishing media can be used.
Move away from container and cool with water from a protected position.
If possible, stop flow of product.

5.2. Special hazards arising from the substance or mixture
Special hazards arising from the mixture Do not extinguish a leaking gas flame unless absolutely necessary. Spontaneous/explosive re-ignition may occur. Extinguish any other fire.

5.3. Advice for fire-fighters
Advice for fire-fighters: In a confined space use self-contained breathing apparatus.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures
Personal precautions: Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe.
Evacuate area.
Ensure adequate air ventilation.
Eliminate ignition sources.

6.2. Environmental precautions
Environmental precautions: Try to stop release
Prevent from entering sewers, basements and work-pits or any place where its accumulation can be dangerous.

6.3. Methods and material for containment and cleaning up
Clean-up procedures: Ventilate area.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling
Handling requirements: Protect cylinders from physical damage, do not drag, roll, slide or drop.
Only Experienced and/or properly trained persons should handle this product.
Before using the product determine its identity by reading the label.
Know and understand the properties and hazards of the product before use.
Take precautionary measures against static discharge.
Suck-back of water into the container must be prevented.
Purge air from system before introducing gas.
Do not allow back-feed into the container.
Use properly specified equipment which is suitable for this product, its supply pressure and temperature.
If in doubt of the correct handling procedures, contact your gas supplier.
Refer to supplier’s container General Safety & Handling Procedure.

7.2. Conditions for safe storage, including any incompatibilities
Storage conditions: Cylinders should be stored below 50°C in a well-ventilated place.
Segregate cylinders from oxidant gases and other oxidants in store.
Refer to UKLPG Code of Practice No. 7
Refer to HSG51 The Storage of Flammable Liquids in Containers.
Refer to suppliers General Safety & Handling Procedure.

7.3. Specific end use(s)
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**Refrigerant R1270**

Version 1.0

Revision Date: 26.06.2013

**Specific end use(s)**

Refrigeration.

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**SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION**

8.1. Control parameters

**Hazardous ingredients:**

Workplace exposure limits Propylene (CAS No. 115-07-1; EC No. 204-062-1)

<table>
<thead>
<tr>
<th>State</th>
<th>8 hour TWA</th>
<th>15 min. STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>UK</td>
<td>2500 ppm</td>
<td>-</td>
</tr>
</tbody>
</table>

8.2. Exposure controls

**Engineering measures:** Provide natural or explosion-proof ventilation that is adequate to ensure flammable gas does not reach its lower explosive limit.

**Respiratory protection:** High Concentrations can cause rapid suffocation and are in the flammable range the area should not be entered.

**Hand protection:** Sturdy work gloves are recommended for handling cylinders.

**Eye protection:** Safety glasses recommended when using the product.

**Skin protection:** Arms and legs need to be protected from possible liquid gas contact. Safety footwear recommended when handling cylinders.

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**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

9.1. Information on basic physical and chemical properties

- **State:** Liquefied gas.
- **State at 20°C:** Gas
- **Colour:** Colourless
- **Odour:** Sweet. Poor warning properties at low concentrations.
- **Boiling Point/range:** -47.7°C
- **Flash Point:** Not applicable
- **Auto ignition Temperature:** 455°C
- **Upper/Lower explosive limit:** 1.8%/11.0% (V)
- **Upper/Lower flammability limit:** 2.5%/10.1%
- **Vapour pressure:** 10.2 Bar @ 20°C
- **Liquid Density:** 504.3 kg/m³ at 25°C
- **Vapour Density:** 2.346 kg/m³ at -47.7°C
- **Water solubility:** 0.384 g/l
- **Vapour Density (Air = 1)**: 1.5

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**SECTION 10. STABILITY AND REACTIVITY**

10.1. Reactivity

- **Hazardous decomposition products:** None
- **Incompatible materials:** Can form explosive mixture with air. May react violently with oxidants, air, oxidisers
- **Conditions to avoid:** Keep away from heat/sparks/open flames/hot surfaces. – No Smoking

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**SECTION 11: TOXICOLOGICAL INFORMATION**

11.1. Information on toxicological effects

**Relevant effects for mixture:**

No Known toxicological effects from this product
SECTION 12. ECOLOGICAL INFORMATION

No known ecological damage caused by this product.

SECTION 13. DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

General: Do not discharge into an area where product can form an explosive mixture with air. Waste gas should be flared through a suitable burner with flashback arrestor. Do not discharge into a place where accumulation could be dangerous. Contact supplier if guidance is necessary.

SECTION 14. TRANSPORT INFORMATION

14.1. ADR

UN Number: 1077
Proper Shipping Name: PROPYLENE
Class/Division: 2
Tunnel Code: B/D
Hazard Identification Number: 23
Labelling ADR: 2.1
Further Information

14.2. IATA

UN Number: 1077
Proper Shipping Name: PROPYLENE
Class/Division: 2.1
Hazard Identification Number: 23
Further Information

14.3. IMDG

UN Number: 1077
Proper Shipping Name: PROPYLENE
Class/Division: 2.1
Hazard Identification Number: 23
EmS: F-D; S-U

SECTION 15. REGULATORY INFORMATION

15.1. Safety, health and environment regulations/legislation specific for the substance or mixture

15.2. Chemical Safety Assessment

16. OTHER INFORMATION

Other information: Ensure operators understand the flammability hazard. The hazard of asphyxiation is often overlooked and must be stressed during operator training.

R Phrases
R12: Extremely flammable

H & P Statements
H220: Extremely flammable gas
H280: Contains gas under pressure; may explode if heated.
P210: Keep away from heat/sparks/open flames/ hot surfaces – No Smoking
P377: Leaking gas fire: Do not extinguish unless leak can be stopped safely.
P381: Eliminate all ignition sources if safe to do so.
R403: Store in a well-ventilated place.
This safety sheet is prepared in accordance with Commission Regulation (EU) No. 453/2010.

* Indicates text in SDS which has changed since the last revision.

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GENERAL SAFETY & HANDLING DATA

1. GENERAL

Only trained persons should handle compressed gases. Observe all regulations and local requirements regarding the storage of containers. Do not remove or deface labels provided by the supplier for the identification of the container contents. Ascertain the identity of the gas before using it. Know and understand the properties and hazards associated with each gas before using it. When doubt exists as to the correct handling procedure for a particular gas contact the supplier.

HANDLING AND USE

Wear stout gloves. Never lift a container by the cap or guard unless the supplier states it is designed for that purpose. Use trolley or other suitable device or technique for transporting heavy containers, even for a short distance. Where necessary wear suitable eye and face protection. The choice between safety glasses, chemical goggles, or full face shield will depend on the pressure and nature of the gas being used.

Where necessary for toxic gases see that self-contained positive pressure breathing apparatus or full face airline respirator is available in the vicinity of the working area. Employ suitable pressure regulating device on all containers when gas is being emitted to systems with lower pressure rating than that of the container. Ascertain that all electrical systems in the area are suitable for service with each gas.

Do not subject containers to mechanical shocks which may cause damage to their valves or safety devices.

Never attempt to repair or modify container valves or safety relief devices. Damaged valves should be reported immediately to the supplier. Close the container valve whenever gas is not required even if the container is still connected to the equipment.

2. STORAGE

Containers should be stored in a well-ventilated area. Some gases will require a purpose built area. Store containers in a location free from fire risk and away from sources of heat and ignition. Designate as a no-smoking area.

Gas containers should be segregated in the storage according to the various categories. The storage area should be kept clear and access should be restricted to authorized persons only. The area should be clearly marked as a storage area and appropriate hazard warning signs displayed (Flammable, Toxic etc.). The amount of flammable or toxic gases should be kept to a minimum. Flammable gases should be stored away from other combustible materials.

Containers help in storage should be periodically checked for general condition and leakage.

Containers in storage should be properly secured to prevent toppling or rolling. Vertical storage is recommended where the container is designed for this. Container valves should be tightly closed and, where appropriate, valves should be capped or plugged. Protect containers stored in the open against rusting and extremes of weather. Containers should not be stored in conditions likely to encourage corrosion. Store full and empty containers separately and arrange full containers so that the oldest stock is used first.

FOR FURTHER INFORMATION CONTACT YOUR NEAREST DISTRIBUTION CENTRE